



**LANKA IOC PLC
LEVEL 20, WEST TOWER,
WORLD TRADE CENTER, ECHELON SQUARE,
COLOMBO 01.**

TENDER NO. : LUBES/16C/PT/01-26

**TENDER DOCUMENT FOR SUPPLY OF
1 Lit HDPE CONTAINERS WITH SCREW CAPS INCLUDING
INDUCTION SEALING WADS AND MOULD**

AT LIOC, CHINA BAY, TRINCOMALEE

Last Date & Time : 13th January 2026, at 11.00 Hrs

LANKA IOC PLC, LEVEL 20, WEST TOWER, WORLD TRADE CENTER, COLOMBO 01 Last date of the tender submission: 13.01.2026 @ 11:00 hrs	TENDER NO: LUBES/16C/PT/01-26 SUPPLY OF 1 Lit HDPE CONTAINERS WITH SCREW CAPS INCLUDING INDUCTION SEALING WADS AND MOULD	
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Name of Tenderer :

Address of Tenderer :

Signature & Seal of Tenderer

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CHAPTER I

NOTICE INVITING TENDER

1. **Detail of the Tender:** Sealed tender is invited for **Development of Servo one mould with two cavity** and supply of **1 Lit HDPE containers, screw caps including induction sealing wads** to LBP, Trincomalee.
2. **Tender Fee:** A tender fee of LKR 2500/- non refundable by cash/ Demand draft (in favour of Lanka IOC PLC payable at Colombo) shall be applicable for physical collection and the tenders can also be downloaded from the website www.lankaio.com/tenders in free of charge by registering into the site.
3. Bids shall be submitted separately in two parts in sealed envelopes superscribed with the Tender Number for Techno Commercial Bid (Unpriced) and Price Bid. Tender documents shall be submitted only in the prescribed tender schedule form supplied by LIOC or downloaded from our website.
 - a. Part-I: Techno-Commercial Bid (Unpriced) complete with technical and commercial details other than prices. (Envelope-A).
 - b. Part-II: Price Bid complete with full price details only. Do not write deviations or conditions in Price Bid (Envelope-B).
 - c. The two sealed envelopes containing part I & II of bids separately, should be enclosed in a common cover duly sealed and superscribed with Tender No. (Envelope-C) and should reach the below address by before closing time.

**SVP - Lubes (M&P),
Lanka IOC PLC,
Level 20, West Tower,
World Trade Center,
Echelon Square,
Colombo -1.**

4. It shall be the bidders' responsibility to ensure that the tender documents are dropped in the tender box. Tender documents not dropped in the box provided before the due date & time will be treated as late tenders and will be rejected out rightly.

Name of Tenderer :

Address of Tenderer :

Signature & Seal of Tenderer

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5. Details of the Tender

Start date & time for downloading /purchasing of tender by bidder	9:00 HRS on 30.12.2025
Seek clarification start date & Time	30.12.2025 at 10:00 HRS
Seek clarification end date & Time	12.01.2026 at 16:00 HRS
Start Date & Time for submission tender by Bidder	30.12.2025 at 10:00 HRS
End date & time for submission of tender by bidder	13.01.2026 at 11:00 HRS
Date & time of opening of bid	13.01.2026 at 11:05 HRS or anytime thereafter.

6. Tender will be **evaluated based on net delivered rate at LIOC, Trincomalee** for containers. L1 party will be decided accordingly. The Company reserves the right to accept any tender in whole or in part and reject any or all tenders without assigning any reasons. The Corporation is not bound to accept the lowest rate for any tender and reserves the right to accept one or more tenders in part.
7. Number of parties to be enlisted – One (01) party
8. In case of unscheduled holiday on opening day of tender, the next working day will be treated as scheduled prescribed day of opening of tender. Time and venue will remain same.
9. Tenders received after due date and stipulated time due to any reason whatsoever including postal / courier delay will not be considered.
10. The Tender should be valid for a period of **90 (Ninety) days** from due date of opening of Tender.
11. Period of contract: The contract, if any, awarded against this tender will be valid for a PERIOD OF **1 YEAR** for supply of **1 million containers and caps** to Lanka IOC Trincomalee plant.

Name of Tenderer :

Address of Tenderer :

Signature & Seal of Tenderer

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12. Pre-qualification criteria:

SL	QUALIFYING PARAMETERS
1.	Work Experience: Bidder should have undertaken for supply of containers for reputed companies in last 12 month period for minimum value of LKR 15 million
4.	Annual Financial Turnover - Minimum LKR 56.5 million turnover during Last FY (24-25) or CY (2024).

Note:

- Proof of works completed as per qualifying parameters mentioned above shall be supported by copies of work orders, final bill copies/ work completion certificates, etc.
- Proof of turnover shall be supported by copies of audited Profit and Loss account statements indicating therein Professional receipts.

13. Mould, Machine and Raw materials

- Tenderer should have in their works spare capacity, to develop **ONE MOULD WITH TWO CAVITY** for manufacturing 1 liter HDPE container as per Lanka IOC Container design and manufacture containers microprocessor based automatic Blow moulding machine(s).
- Injection Moulding machine for caps having platen size / distance between tie rods and mould opening to suit LIOC mould dimensions without any alteration to the mould.

MOULD SIZE APROX.			
TYPE	Length	Width	Thickness
45 mm Cap	560 cm	560 cm	435 cm

- Successful tenderer will have to procure the Induction Sealing Wads
- Tenderer should possess in his works, apparatus for products Test as per LIOC requirement.

Name of Tenderer :

Address of Tenderer :

Signature & Seal of Tenderer

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CHAPTER II - INTRODUCTION & SCOPE

1. LIOC intend to develop ONE MOULD WITH TWO CAVITY for manufacturing of 1 liter HDPE container and supply container & cap with 45 mm OD HDPE screw caps including induction sealing wads to LBP, Trincomalee to meet their projected requirement as follows.

Material	Projected Quantity
a. 1 lit HDPE Containers	1,000,000
b. 45 mm OD HDPE screw caps including induction sealing wads	1,000,000

2. Selection of suppliers for supply of products will be done based on NIT, Scope, Terms & Conditions and Rates finalized through the present tender.
3. Scope of supply of products will include developing of mould / sourcing / procuring raw materials, manufacture of containers, Quality Checks, Packing, Forwarding and transporting the materials to Trincomalee Plant in polyethylene bags. The containers will fit properly with the caps.
4. Rates for supply of products shall be quoted by tenderers based on net delivered rate including raw material cost for Blow Moulding Grade B 56003 of M/S. Reliance Industries Ltd. (RIL) or Blow Moulding Grade hhm 5502 of M/s. Marlex or Injection Moulding Grade M 60200 of M/s. RIL or equivalent as approved by LIOC, conversion charges, / Taxes / other statutory levies as applicable, freight / transportation charges, packing / forwarding, etc.
5. Taxes & Tariffs - Tender will be evaluated based on applicable duties, taxes etc. as on due date of submission of tender and applicable as actual.
6. Successful tenderer shall commence supply immediately from the date of issuance of LOI by LIOC.
7. The container design will be given to successful tenderer by LIOC to develop the mould. Any repair / maintenance of moulds during the contract period shall be in the scope of container manufacturers without any extra cost to LIOC. Container supplier shall maintain the mould always in good condition as required for regular quality container production from the mould.
8. Tenderer should advise LIOC, HO/Plant the weekly production/dispatch details in the prescribed format by E mail.

Name of Tenderer :

Address of Tenderer :

Signature & Seal of Tenderer

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CHAPTER III SPECIFICATION & TEST METHOD

1 LTR.HDPE CONTAINER (Without Caps)

DESCRIPTION	SPECIFICATION	TEST METHOD	REF. FOR INSPECTION
Appearance	Bright, shiny, clean both internal & external, internally free from water/moisture, any foreign material & of Std Approved shade.	Visual	Critical
Colour/Finish		Visual	Critical, Colour comparator
Dimensions			
The Height of the container from shoulder side	229 mm + 1.0 mm	Height guage	Critical
The Height of the container from Neck side	206.7 mm + 1.0 mm	Height guage	Non Critical##
Shoulder to Neck height	2.7 + 0.3 mm	Height guage	Critical
Breadth	115.0 mm + 1 mm	Vernier Caliper	Non Critical##
Width	71.1 mm + 1 mm	Vernier Caliper	Non Critical##
Neck Jig Test	GO / NO-GO (Should meet GO)	Jig	Critical
Neck Dimensions			
Neck Thread Outer Diameter	ø 40.60 + 0.2 mm	Vernier Caliper	Non Critical##
Neck Base Diameter	ø 38.20 + 0.2 mm	Vernier Caliper	Non Critical##
Taper Ring Diameter	ø 42.60 + 0.2 mm	Vernier Caliper	Non Critical##
Notch Diameter (Mean)	ø 42.60+ 0.2 mm	Vernier Caliper	Non Critical##
Neck inner diameter	ø 32.80+ 0.2 mm	Vernier Caliper	Non Critical##
Neck outer Diameter (induction seal)	ø 37.60+ 0.2 mm	Vernier Caliper	Non Critical##
Neck Height	21.9 + 0.4 mm	Vernier Caliper	Critical
Blue ink test	uniform circular ring impression on white paper when tested on flat surface	Visual	Critical

Name of Tenderer :

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Wall Thickness	0.85mm average	Screw Gauge	Non Critical## Min wall thickness 0.2mm as per IS 7394 - 1984.
Weight of container	65 + 2 gms	Weighing balance	Critical
Over Flow Volume	1140 ml + 20 ML	Standard measures*	Critical After removing all entrapped air
Closure Leakage/Vibration Test	Closure shall show no indication of leakage, loss of tightness, popping,	Vibration Table	As per IS 7394 Non Critical##
Drop Impact Test			
Drop squarely (Height-1.2 Meter)	No sign of rupture or leakage.	Drop Tester	Critical
Drop on side (Height - 1.2 Meter)	No sign of rupture or leakage.	Drop Tester	Critical
Test for Environmental Stress **	Must Pass	ESCR Test Equipment	As per IS 7394
Melt Flow Index Test (MFI) ***	Must Pass	MFI Test Equipment	As per IS 7328
Stacking Test	Containers shall not show any leakage, deformation	Visual	Non Critical## As per IS 10840
Identification	Should have respective mould No/ Month of manufacture at bottom.	Visual	As per Contractual spec.
Delivery	Should be delivered in plastic bags / Cartons	Visual	As per Contractual spec.
NOTE: * Indicates Weights & Measures approved Standard Measures.			
** Indicates Tests to be carried out at Supplier's Premises only by the supplier.			
*** Indicates Tests to be carried out on Raw Material a Supplier's Premises only by the Supplier. Non Critical## tests are to be done as reference only when a consignment fails in Critical tests. Conforming to Critical tests are sufficient for material acceptance.			

Name of Tenderer :

Address of Tenderer :

Signature & Seal of Tenderer

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45 mm OD HDPE SCREW CAPS INCLUDING 3D HOLOGRAPHIC INDUCTION SEALING WADS

45 MM OD HDPE SCREW CAP			
DESCRIPTION	SPECIFICATION	TEST METHOD	REF. FOR INSPECTION
Appearance	Bright, shiny, clean & of Standard Approved shade.	Visual	Critical
Colour/Finish	Material	Visual	Critical
		Only virgin HDPE. Of RIL Injection Moulding Grade M 60200 or equivalent as approved by IOC	Critical As per Contractual spec.
Approx Weight	7.5 gms $\pm$ 0.3 (without wad)	Weighing balance	Critical
Size	Outer ϕ 45.2 $\pm$ 0.2 mm	Vernier Caliper	Critical
	Height 24.85 $\pm$ 0.5 mm	Vernier Caliper	Critical
	Thread Pitch 3.5 mm	Vernier Caliper	Critical
	Thread diameter ϕ , 38.80 $\pm$ 0.2mm	Vernier Caliper	Critical
	Cap ID=Thread base diameter ϕ , 41.10 $\pm$ 0.1mm	Vernier Caliper	Critical
	Cap inside depth(after taking out the ratchet ring)=16.70mm	Vernier Caliper	Critical
	Ratchet ring diameter(mean value)= 41.5 $\pm$ 0.1mm	Vernier Caliper	Non Critical##
Blue ink test	uniform circular ring impression and indenting mark on wad in assembled condition when fitted manually	Visual	Critical
Cap Fitment	Must fit on the jig smoothly and ratchet should break with single snap while unscrewing. While unscrewing cap to be held on top.	Manually	Critical
Identification	Should have respective Mould No/ Cavity No.	Visual	As per Contractual spec.
Delivery	Packed in Cartons in layers.	Visual	As per Contractual spec.

Name of Tenderer :

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INDUCTION SEALING WAD FOR 45MM CAPS			
DESCRIPTION	SPECIFICATION	TEST METHOD	REF. FOR INSPECTION
Appearance	Circular disc shaped laminate with one side white board and other side Aluminium foil.	Visual	Non Critical## As per Contractual spec.
Diameter of Wad	Ø38.6 mm to Ø38.7 mm	Vernier Caliper	Non Critical## As per Contractual spec.
Total Wad Thickness	1.0 mm + 0.1 mm	Screw Gauge	Non Critical## As per Contractual spec.
Laminate Construction	12 micron PET laminated to 12 micron Aluminium Foil coated with 150 Gauge (37.5 micron) Ionomer film.		Non Critical## As per Contractual spec.
Production Compatability *	Ionomer film to be compatible with ethylene glycol and aggressive solvents		Non Critical## As per Contractual spec.
Sealing Temperature*	110 to 125 degree Celcius		Non Critical## As per Contractual spec.
Wax Coating *	8-12 gsm . Dot Pattern.		Non Critical## As per Contractual spec.
Board	Duplex Board 800 gsm minimum		Non Critical## As per Contractual spec.
PET Aluminium Foil Peel Strength *	380 to 550 gms / 25 mm strip.		Non Critical## As per Contractual spec.
Identification	Approved hologram / design	Visual	Non Critical## As per Contractual spec.
Delivery	Should be delivered along with caps in cartons.		Non Critical## As per Contractual spec.
NOTE:* Indicates Tests to be carried out at Suppliers Premises only by the Supplier. Non Critical## tests are to be done as reference only when a consignment fails in Critical tests. Conforming to Critical tests are sufficient for material acceptance.			

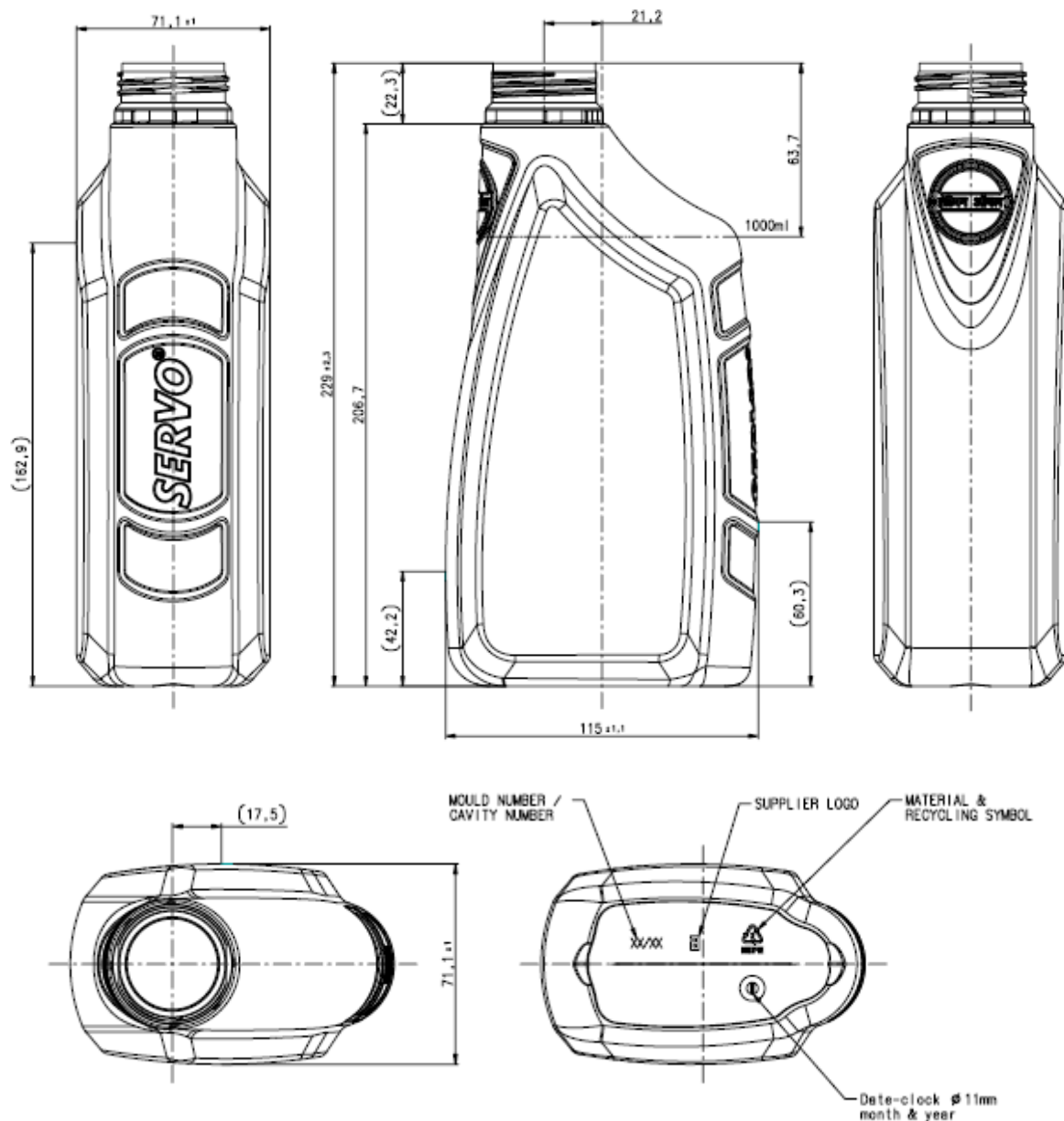
Name of Tenderer :

Address of Tenderer :

Signature & Seal of Tenderer

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Design of the Container



Name of Tenderer :

Address of Tenderer :

Signature & Seal of Tenderer

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MATERIAL & FINISH OF PRODUCT

1. Master batch make – Clariant / Welset suitable to match existing shade of containers & caps being used by LIOC for marketing of lubricants.

Container & Cap suppliers shall submit container samples to LIOC for approval of shade before commencement of bulk supplies against order. Once the sample is approved, the same will be considered as representative one for any future supplies against the order against subject tender.

2. The Container & Cap should bear mould identification mark at the bottom.
3. The Container should be as per LIOC mould, should have proper fitment to the Caps with induction sealing wads and the sample will have to be approved by LIOC.
4. LIOC will be at liberty to carry out the required tests/verification from the quality angle as per details given below for acceptance of container in Plant, Consignment wise :
 - a) Visual appearance.
 - b) Measurement of dimensions.
 - c) Measurement of Weight.
 - d) Measurement of Capacity.
 - e) Closure Leakage/ Vibration Test
 - f) Drop Impact Test
 - g) Wall thickness.
 - h) Stacking Test
 - i) Container shade – as per LIOC existing container
 - j) Melt Flow Index Test – IS 7328
 - k) Test for Density of raw material – IS 7328

The supplier will have to maintain records for testing of input material before commencing production, tests/checks carried out during the process of production and tests/ checks carried out for the finished product as per LIOC format which will be given at the time of placement of order.

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CHAPTER IV INSTRUCTION TO TENDERERS

1. Details of Requisition are as under:
 - a. When there is a difference between the rates offer on the tender and final calculation, the rate which corresponds to the amount worked out by LIOC (actual calculation), shall be taken as correct.
 - b. When it is not possible to ascertain the correct rate, in the manner prescribed above, the rate as quoted in words shall be adopted.
2. It is mandatory for every tenderer to fill all the documents as set out in the tender document.
3. All the **Pages shall be initialed by tenderer with seal.** All entries must be in permanent ink or typed. No alteration in the tender will be allowed after opening.
4. The issued tender documents shall be filled as per instructions and the tender documents should be dropped in the tender box provided at the premises of Lanka IOC PLC, Level 20, West Tower, World Trade center, Echelon Square, Colombo-01 before the closing hours as mentioned above. Late receipt of tenders on any account shall be treated invalid and rejected.
5. The Tender should be valid for a period of **90 (Ninety) days** from due date of opening of Tender.
6. **COST OF BIDDING:** The bidder shall bear all costs associated with the preparation and submission of the bid.
7. **BIDDING DOCUMENTS:**
The bidder is expected to examine all instructions, forms, terms and conditions in the bidding documents. The invitation to bid together with all its attachments thereto shall be considered to be read, understood and accepted by the bidder.
8. **AMENDMENT OF BIDDING DOCUMENTS:**
At any time LIOC may modify the bidding documents by amendment thereto. The amendment will be notified in writing and will be binding on bidders.
9. **LATE BIDS:**
Any bid received after the last date and time for submission of bids prescribed, shall stand rejected.

Name of Tenderer :

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CHAPTER V TERMS & CONDITIONS

1. **DUE DATE OF TENDER:**
Last date & time for receipt of Tender: **13th January 2026 at 11.00 am**
2. **VALIDITY OF QUOTATION :**
The rates quoted against this tender shall be valid for a period of 90 days from the date of opening of the tender and once the quotation is accepted and the order placed on the successful tenderer, the rates shall be valid for the entire ordered quantity.
3. **PERIOD OF CONTRACT :**
Period of contract: The contract, if any, awarded against this tender will be valid for a PERIOD OF 1 YEAR for supply of 1 million containers and caps to Lanka IOC Trincomalee plant.
4. **SALES TAX/VAT :**
The rate of Sales Tax (VAT) payable will be as applicable at the time of delivery. (Please specify current rate of Sales Tax payable wherever applicable). Payment is subject to the condition and Tenderer's written undertaking that the same is statutorily payable by the Tenderer to the Government and actually will be paid to the Government.
5. **DELIVERY SCHEDULE :**
Successful tenderers shall commence supply immediately from the date of issuance of Call – ups from LIOC.
6. **TRANSIT RISK :**
Since manufacturers shall be responsible for co-ordinating dispatches they shall be responsible for material found damaged/defective/short received at the receiving end.
7. **RISK PURCHASE :**
In case the successful Tenderer fails to deliver the quantities as stipulated in the delivery schedule, LIOC reserves the right to procure the same or similar materials from alternative source at the risk, cost and responsibility of the successful tenderer.

Name of Tenderer :

Address of Tenderer :

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8. **RAW MATERIAL :**

Raw Material for the manufacture of containers will have to be purchased and arranged for by the successful Tenderer at his own cost.

9. **PAYMENT :**

LIOC shall make full payment within 30 days from the date of receipt of Invoice against the order supported by delivery challans duly receipted by our authorised representative at the receiving location.

10. **TESTING FACILITIES & REQUIREMENT OF TESTING EQUIPMENT :**

Tenderers must have testing equipment so that they can test the quality of containers being manufactured and supplied to LIOC to ensure that the containers meet the quality as per specifications. The non availability of testing equipment may render the offer liable to rejection at the discretion of LIOC.

11. **MACHINERY:**

All container shall be produced on Micro Processor based Blow Moulding machine fitted with minimum 30 point parison control programme / Chilling Plant etc. Tenderer may be required to display production as proof of the machines capability to produce containers as per our mould capacity.

All caps shall be produced on 130 T injection moulding machines of T 130T of L & T/Ferromatic/Windsor/Demag/Mitsubishi/Toshiba/Engle/ Battenfeild make or equivalent, with fully microprocessor based type make of 2004 or later year of manufacturing. The machine should have platen size / distance between tie rods/ daylight opening / tonnage etc. suitable for operating mould of IOCL complete with chilling plant of adequate capacity.

12. **PACKING:**

Successful tenderer shall supply the containers neatly packed in poly-ethylene Bags to LIOC plant in Trincomalee.

The successful tenderer should also ensure that the containers do not get damaged during normal handling, transit and storage.

The supplier shall give the following documents with each consignment supplied.

a) A certificate as follows :-

“The containers supplied under this challan conform to the specifications stated in the Purchase Order”.

b) A Test Report showing the results of the test carried out along with each batch supply.

Name of Tenderer :

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- c) The supplier shall give Batch No. for each container. The Batch No. should indicate the following details :-
1. Name of the supplier
 2. Month of Manufacture
 3. Batch Number

13. INSPECTION OF WORKS:

- a. LIOC shall be at liberty to inspect the factory of the suppliers including their production process and quality control testing during the pendency of the contract. LIOC shall also be at liberty to appoint its authorized agency/third party for inspection of the production facilities, testing facilities and quality control adopted by the supplier, the raw material used and the Containers.
- b. All records pertaining to purchase of raw material and other inputs, production, quality control, dispatch, etc. to be made available to the company inspecting officials.

14. ARBITRATION:

1. All disputes or differences whatsoever which shall at any time arise between the parties hereto, touching or concerning the Supply of Material or this Contract or effect thereof or to the rights or liabilities of the parties or arising out of or in relation thereto whether during or after termination, abandonment, foreclosure or breach of the Contract (other than those in respect of which the decision of any person is by the Contract expressed to be final and binding) shall be referred to arbitration by a notice in writing as provided for herein if the same cannot be solved by the Engineer by discussion with the Employer and the Contractor.
2. The party who seeks to refer such difference or dispute to arbitration ("the First Party") shall name the arbitrator appointed by him in the notice in writing sent to the other party ("the other party") making such reference. The other party may appoint another arbitrator within thirty (30) days from the date of receipt of the said notice. Either party can appoint only a member of a retired judge of the Supreme Court or the Court of Appeal as an arbitrator.
3. In the event of the other party failing to appoint another arbitrator within thirty (30) days from the date of receipt of the said notice the arbitrator appointed by the First Party shall act as the sole arbitrator and make a final

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award as if the parties hereto have jointly appointed him to act as such Sole Arbitrator. If the other party appoints another arbitrator then the two arbitrators shall appoint a retired judge of the Supreme Court or the Court of Appeal as the third arbitrator to be the Chairman as provided for in the section 6 (3) of the Arbitration Act No.11 of 1995 of Sri Lanka.

4. The Arbitration Tribunal shall before the commencement of the arbitration set out the procedure to be followed at the hearing but the following steps shall be mandatory before the hearing commences: -
 - (i) Both parties shall within the time stipulated by the Arbitrators or within such further time as may be allowed by the Arbitrators file their respective evidence by way of affidavits with supporting documents.
 - (ii) Thereafter time may be given by the Arbitrators to file affidavits in reply with supporting documents.
 - (iii) Oral evidence shall be confined only to the matters, which shall be specified by the Arbitrators
5. The Arbitrator proceedings shall be held in the city of Colombo and the language of the proceedings shall be in English.
6. Only a retired judge of Sri Lanka or lawyer qualified to practice in Sri Lanka can be appointed as an arbitrator or chairman as both parties recognize that the applicable laws are the laws of Sri Lanka.
7. The award made at an arbitration held as provided herein shall be final conclusive and binding on the parties hereto.
8. It is hereby mutually agreed that the making of an award upon a reference to arbitration shall be a condition precedent to any right of action of either party against the other party in respect of such difference or dispute.
9. The supply under the Contract shall, as far as possible, continue during the arbitration proceedings and no payment due or payable to the supplier shall be withheld on account of such proceedings unless the same is in dispute.

Name of Tenderer :

Address of Tenderer :

Signature & Seal of Tenderer

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15. **ACQUIESCENCE:**

Any acquiescence or waiver by the Company of any delay, breach or default committed by any tenderer shall not be deemed to be or considered as estoppel against the Company nor prevent the Company from exercising any of its rights.

16. **REJECTION:**

- (a) Sampling, testing and acceptance of the consignment shall be carried out in accordance with the procedure prescribed by LIOC.
- (b) The supplier should note that it is not incumbent upon LIOC to check and test each and every container out of the consignment received and LIOC will make only random checks in accordance with the procedure laid down by LIOC. The supplier should, therefore, take note of all the requirements before submitting his quotation.
- (c) If, as a result of the tests carried out, the containers are found defective, LIOC shall have the right to reject the whole consignment and deliver the same to the supplier after reshaping. The supplier should, therefore, note that they will not be entitled to take back the rejected consignment in the original condition at which they were tendered.
- (d) In addition, LIOC at its own option shall be entitled to recover the cost incurred for reshaping the rejected consignment from the supplier. The supplier shall make their own arrangements to take back such rejected consignment, purely at their own cost. If the supplier fails to take back the reshaped rejected consignment within a period of 14 days from the date of receipt of the notice from LIOC, LIOC shall be free to dispose off the same at the risk and cost of the supplier.
- (e) The containers shall be free from defect of any kind whatsoever for a minimum period of 6 months from the date of acceptance by LIOC. In case LIOC suffers loss due to leakage or on account of any latent defect found in the container before the expiry of the above said period, LIOC shall be entitled to claim from the supplier not only the value of such container but also the value of the carton, label & product lost through leakage, if any. LIOC shall not be bound to return such defective container to the suppliers.

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The containers may be marketed by LIOC under extreme weather conditions (-5°C to + 50°C). The containers shall be able to with stand such extreme ambient temperature.

17. SUB-LEASING:

After the placement of the order, the successful Tederers shall not be allowed to sublet or assign any part of our order without our prior written consent.

18. CANCELLATION:

We reserve the right to cancel the contract forthwith upon or any time after the happening of any of the following events viz. –

- (a) If the Tenderer shall commit a breach of any of the terms and conditions of tender and fail to remedy such breach within fifteen days of the receipt of the written notice from us in regard thereto.
- (b) On the death or adjudication of insolvent of the Tenderer if he is an individual.
- (c) Liquidation whether voluntarily or otherwise on the passing of an effective resolution for winding up the Tenderer if it be a company.
- (d) If the attachment is levied or continued to be levied for a period of seven days upon the effects of the Tenderer or of any individual or partner of the Tenderer firm.
- (e) If the Tenderer does not adhere to the instructions which may be issued from time to time by us in connection with the manufacture of the containers, our right to so terminate the contract shall be without prejudice to any of our other rights and remedies against the Tenderer and in the event of our so terminating the contract, we shall not be liable to pay for any loss or compensation in respect of such termination.

19. FORCE MAJEURE CLAUSE :

If at any time during the continuance of this contract the performance in whole or part by either party of any obligation under this contract shall be prevented or delayed by reasons of any war, hostility, acts of public enemy, civil commotion, sabotage, fires, floods, explosions, epedemics, quarantine restrictions, strikes, lock-outs or acts of God (hereinafter referred as events) then provided notice of the happening of any such events if given by either party to the other within twenty-one days from the date of occurance thereof neither party shall by reason of such event be entitleld to terminate this contract nor shall either party have

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Signature & Seal of Tenderer

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any claim for damage against the other in respect of such non-performance or delay in performance and deliveries under the contract shall be resumed as soon as practicable after such event has come to an end or ceased to exist and decision of the Managing Director, Lanka IOC Limited as to whether the deliveries have been so resumed or not shall be final and conclusive provided further that if the performance in whole or part of any obligation under this contract is prevented or delayed by reasons of any such event for period exceeding 60 days either party may at its option terminate the agreement.

20. **LIQUIDATED DAMAGES:**

The Seller hereby agrees to pay to the Company by way of liquidated damages and not as penalty an amount equal to ½% (One half percent) of the total order quantity of the materials so delayed for each week of such delay in delivery subject to a maximum of 15% (as applicable) of such prices.

21. **NEGOTIATIONS:**

The Company reserves the right to negotiate with the Tenderers. In the event of negotiations, the Tenderer will be required to confirm the negotiations in writing within the time stipulated. If the Tenderer fails to comply with this requirement, the Company reserves its right to ignore his quotation at its discretion.

22. GENERAL :

- a) Tenderers are requested to carefully study all the tender documents and the Tender Conditions before quoting their rates. **No alteration in the tender** will be allowed after the opening of the tender.
- b) Every tender must be strictly in accordance with our conditions and specifications.
- c) All entries in the tender documents should be in Ink/Typed. **All corrections should be attested by full signature of the Tenderer.** Corrections wherever necessary should be made by scoring out the wrong words/figures by drawing a line across them and attesting these with full signatures. There shall be no erasures or over writing.
- d) The Tenderer should quote his rates for all items only in the prescribed Form supplied by the Company. All the **rates** given in the tender schedule **should be expressed both in figures and words**, and where there is a difference

Name of Tenderer :

Address of Tenderer :

Signature & Seal of Tenderer

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between the two, the rates given in words will be taken as authentic. Should there be any discrepancy between unit rate and amount the unit rates will be considered as the correct ones.

- e) When person signing the Tender/Agreement is not the sole proprietor or authorised representative of the Company the original Power of Attorney or a notarially certified copy thereof authorising such person to act and sign on behalf of the Company must be produced before signing the documents.
- f) The Company reserves the right to accept any tender in whole or in part and reject any or all tenders without assigning any reasons. The Company is not bound to accept the lowest rate for any tender and reserves the right to accept one or more tenders in part.
- g) It shall be understood that every endeavour has been made to avoid error which can materially affect the basis of Tender and the successful Tenderer shall take upon himself and provide for risk of any error which may subsequently be discovered and shall make no subsequent claim on account thereof. No advantage is to be taken either by the Company or the Tenderer of any clerical error or mistake which may occur in the general specification, schedules, plans or Tender Forms supplied to the Tenderer.
- h) Any Tender received late or not conforming to the terms and conditions prescribed in the tender documents will be rejected.
- i) Any terms and conditions attached printed overleaf of the vendors offer will not be binding on LIOC.
- j) Before issuing of the order if any dispute arises the same shall be referred to the Arbitration as per clause contained in the agreement format said above.
- k) Details on Tenderer's relationship with LIOC's Directors should accompany the quotation in the proforma enclosed.
- l) The Company reserves the right to accept any tender in whole or in part and reject any or all tenders without assigning any reason. The corporation is not bound to accept the lowest rate for any tender and reserves the right to accept one or more tenders in part. The decision of the Company in this connection will be final.
- m) Tenderer should read the conditions of LIOC tender documents carefully and return the document duly signed by them in token of having read, understood and accepted the conditions.

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Address of Tenderer :

Signature & Seal of Tenderer

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CHAPTER VI

LIST OF TESTING EQUIPMENT FOR HDPE CONTAINERS

- | | | |
|-------------------------------------|---|--------------------------------|
| 1) Leakage tester | : | To detect pin hole leaks. |
| 2) Drop Tester | : | For Drop Impact Test. |
| 3) Top Pan Balance | : | For measurement of Weight. |
| 4) Screw Gauge | : | For measurement of thickness. |
| 5) Vernier Caliper | : | For measurement of dimensions. |
| 6) Standard Measures | : | For measurement of capacity. |
| 7) Compressor | : | For Hydraulic Pressure Test. |
| 8) MFI Test Equipment | : | For Melt Flow Index Test. |
| 9) Closure, leakage, vibration test | : | IS 7394. |
| 10) Standard weights | : | For stacking test. |

Name of Tenderer :

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LIST OF QC CHECKS FOR HDPE CONTAINERS

VISUAL EXAMINATION

METHOD	To have a visual look at the material so as to confirm its quality with respect to the specification requirement laid down by the Corporation.
SCOPE	This method covers the requirement of HDPE Containers
PROCEDURE	HDPE CONTAINERS – ALL SIZES
	1. Sampling should be done as per the sampling plan.
	2. Containers should be observed for the following characteristics
	a) It should be bright, shiny, clean and of standard approved shade.
	b) Match the colour with the standard specimen.
	c) Examine the container for its workmanship and finish.
	d) Verify the Manufacturing identification parameters.
	3. Report the observations in the Standard QC Test Report for approval.

DIMENSIONS & WEIGHTS

METHOD	To determine the measurement of the dimensional features & weighing all packaging materials, so as to confirm its quality with respect to the specification laid down by the Corporation.
SCOPE	This method covers the requirement for measuring the dimensions and determination of weights of HDPE containers
<u>APPARATUS</u>	Graduated Scale, Vernier Callipers, Screw Gauge, Weighing Balance.
PROCEDURE	HDPE CONTAINERS – ALL SIZES
	1. Place the container on the clean working table.
	2. Measure the Height, Breadth, Width, Neck dimensions, Wall thickness, with the help of Vernier Callipers w.r.t contractual specifications.
	3. Weigh the container without cap, also weigh the cap separately, using calibrated top pan balance.
	4. Record the dimension & weights values in the Std QC Test Report for approval.

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DROP IMPACT TEST – HDPE CONTAINERS - ITEM

SCOPE	When tested by the method described below the containers shall remain intact and show no sign of rupture or leakage.
APPARATUS (IS : 7394-1984)	Drop Tester – An adjustable device on which the container can be supported at a specified height in meters above a smooth flat concrete surface. The device shall be so equipped that it does not impede the free fall of the container when holding the container in such a manner that when released it will fall on a corner.
PROCEDURE	Fill the container to its nominal capacity with water at ambient temperature and tighten the closure. Drop the filled container from a height of 1.2 m so that it strikes flat on the bottom of the container. Drop the container again from same height on to the concrete surface in such a manner that it now strikes on a corner of the container.
OBSERVATION	Examine the container for signs of rupture or leakage on the part of the container body, closure and handle.
REPORT	Record the observations in the Standard QC Test Report for approval.

WALL THICKNESS

SCOPE	The method helps to determine the wall thickness of HDPE Containers.
APPARATUS	Screw Gauge, Vernier Callipers etc.
PROCEDURE	Take out a cut piece of the container and measure the thickness.
OBSERVATION	The minimum wall thickness at any point of the container shall be not less than 0.20 mm for container up to 5 liters capacity.
RECORD	Note the observations in the Standard QC Test Report for approval.

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BRIMFUL CAPACITY / OVER FLOW VOLUME

SCOPE	This method helps to quantify the volume of the liquid to measure the capacity of the container taken for the test.
REQUIREMENT	Containers, Graduated Measuring Cylinder or Standard measures, Water.
PROCEDURE	1. Place the container on a clean working table. 2. Fill the container with water upto the neck using graduated measuring cylinder/ Standard measures. 3. Measure the volume of water required just to the overflow level. 4. Record your observations.
CONCLUSION	Values recorded will give the brimful capacity or the over flow volume for the specimen container taken for the test.

CLOSURE LEAKAGE TEST - (IS: 7394 -1984)

<u>SCOPE</u>	The method helps to determine the ability of a closure (on a container) to prevent leakage due to transportation vibration.
<u>APPARATUS</u>	A vibrating table with eccentric in the vertical directions amplitude of vibration 25mm and frequency of vibration 3 HZ.
<u>PROCEDURE</u>	Fill the container to its nominal capacity with the product or water and close it with the usual closure in the manner in which it is intended to be used. Mount the container upside down rigidly on the vibrating table for 1 hour.
<u>OBSERVATIONS</u>	At the end of the test period the closure shall show no indication of leakage, loss of tightness, backing off or popping is observed.
<u>RECORD</u>	Note all the observations in the Standard QC test Report for approval.

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STACKING TEST

SCOPE	When tested by the method described below the containers shall not show any leakage, cracks or permanent buckling after the removal of the test load after 24 hours.				
PROCEDURE	1. Arrange the containers, fitted with water at ambient temperature to nominal capacity and closed with their usual closure with the inner seal heat sealed to the mouth and the lid closed to the normal torque, on a flat level surface in a block of 2 x 2 without any outer support. 2. Apply a top load evenly distributed on a flat surface placed on the unsupported containers. The total superimposed load along with the load of the flat surface for different sizes of containers shall be as under : <table> <tr> <td>Container capacity</td><td>Stack Load on 4 containers</td></tr> <tr> <td>5 liter</td><td>800</td></tr> </table> Examine the containers after 24 hours of test period.	Container capacity	Stack Load on 4 containers	5 liter	800
Container capacity	Stack Load on 4 containers				
5 liter	800				
OBSERVATIONS	The containers shall not show any leakage, cracks or permanent buckling after the removal of the test load after 24 hours.				
REPORT	Record the observations in the Standard QC Test Report for approval				

Name of Tenderer :

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CHAPTER VII

CONTACT DETAILS OF TENDERER

1. General Information

1.	NAME OF THE PARTY	:	
2. CONTACT DETAILS OF OFFICE			
a.	ADDRESS	:	
b.	Person to be contacted	:	
c.	Telephone No.	:	
d.	Fax no.	:	
e.	Mobile no.	:	
f.	E-mail ID (Mandatory)	:	
3. CONTACT DETAILS OF FACTORY			
a.	ADDRESS	:	
b.	Person to be contacted	:	
c.	Telephone No.	:	
d.	Fax no.	:	
e.	Mobile no.	:	
f.	E-mail ID	:	

*** Please note that all communication will be forwarded to vendor's office E-mail address only.**

Name of Tenderer :

Address of Tenderer :

Signature & Seal of Tenderer

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2. Interested Party should have minimum LKR 56.5 million turnover during Last FY (24-25) or CY (2024).

Financial Year	Turn Over (LKR)	Remarks
		Photocopy of audited accounts to be submitted. (Mandatory)

3. Interested contractors should have undertaken for supply of containers for reputed companies in last 12 month period for minimum value of LKR 15 million.

Name of the Client	Name of the Work	Work Order Details	Value of completed works	Date of completion	Remarks
					Photocopies of Purchase Order / Bill Copy & Payment receipt and/ or Work Completion Certificate (including value of work completed) issued by Client to be submitted. (Mandatory)

Name of Tenderer :

Address of Tenderer :

Signature & Seal of Tenderer